Roy Underhill's
The Woodwright's Shop
Episode # 2104 Rounder Plane
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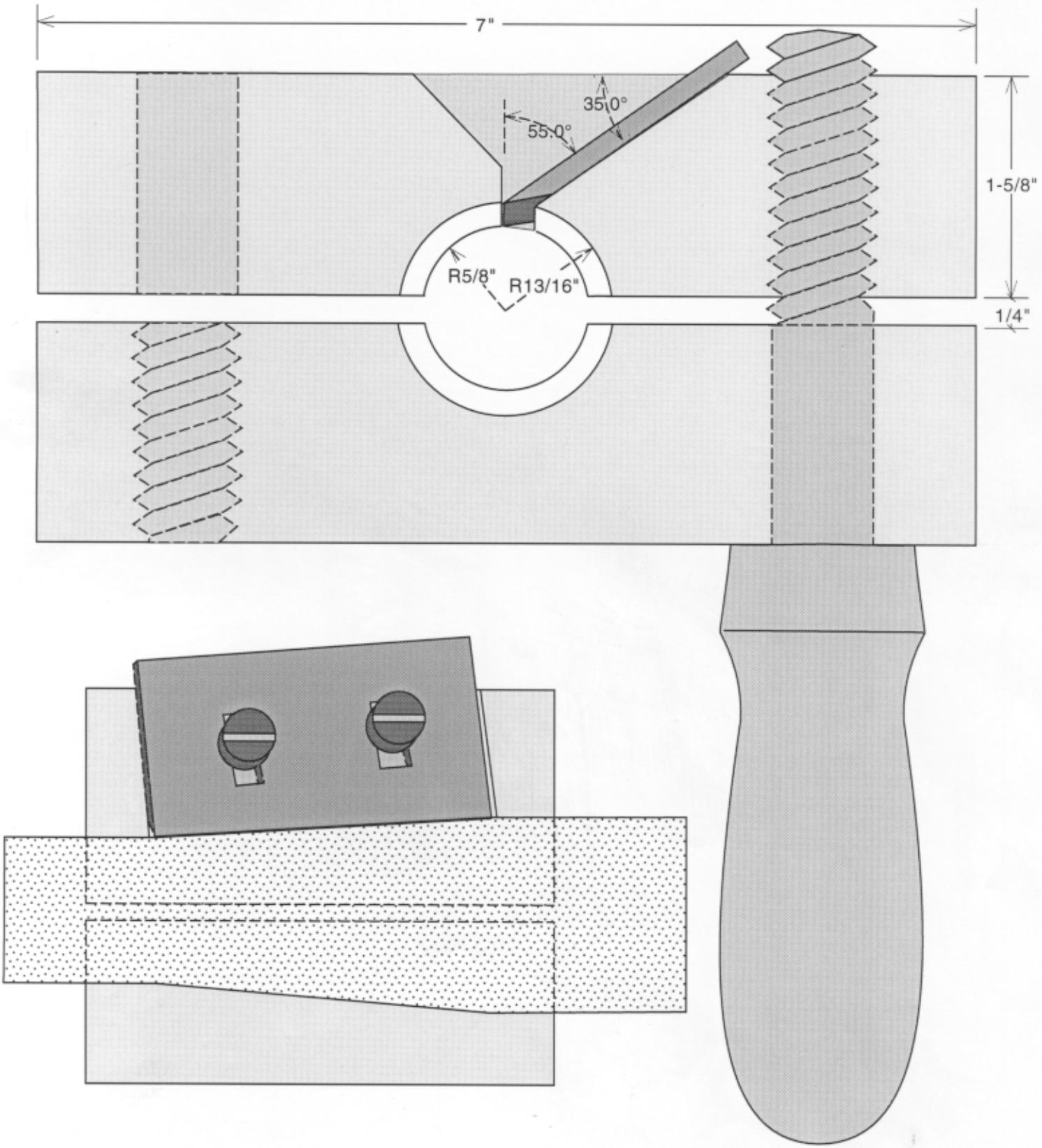
This adjustable rounder plane or "witchet" will plane a roughly shaved stick to a finished diameter ranging from 1 1/4" down to 1" by adjusting the hand screws. You can change the diameter as you work to make tapered hoe and scythe handles. The iron is cut from a piece of replacement lawnmower blade. I discuss making non-adjustable versions in my book "The Woodwright's Companion." There are also several images in Salaman's "Dictionary of Woodworking Tools."